



Ultimate Linings

UL KG 8613
*Two Component Aliphatic
Polyurea Protective Coating
Technical Data Sheet*

DESCRIPTION

UL KG 8613 is a fast setting, rapid curing, 100% solids, flexible, aliphatic, two component spray polyurea with excellent color retention, that can be applied to suitably prepared interior or exterior concrete and metal surfaces. Its extremely fast gel time makes it suitable for applications down to -20°F. It may be applied in single or multiple applications without appreciable sagging and is relatively insensitive to moisture and temperature allowing application in most temperatures. **UL KG 8613** offers a tack free time of less than two minutes and exhibits 220% elongation upon curing with 50 Shore D hardness.

FEATURES

Excellent Color Retention / Odorless / Excellent Thermal Stability / Seamless /Low Temperature Flexibility Meets USDA Criteria / Zero VOC (100% Solids) / Interior or Exterior Applications Good Chemical Resistance /Coats Carbon or Mild Steel Metals without Primer / Installed With or Without Reinforcement in Transitional Areas

TYPICAL USES

Airports / Power Plants / Refineries / Structural Steel / Fertilizer Plants /Warehouse Floors / Mining Operations / Cold Storage Facilities / Food Processing Plants / Paper and Pulp Mills Marine Environments Parking Garage Decks / Secondary Containment / Walkways and Balconies /Water and Waste Water Treatment / Industrial and Manufacturing Facilities.

COLORS

Clear/Neutral. Custom colors are available upon request. Color Packs, when used, must be added to Part-B.

PACKAGING

10 gallon kit: 5 gallons Part-A (Isocyanate side) and 5 gallons Part-B (Resin side). 100 gallon kit: 50 gallons Part-A (Isocyanate side) and 50 gallons Part-B (Resin side).

COVERAGE

UL KG 8613 may be applied at any rate to achieve desired thickness. Theoretical coverage for 1 mil thickness is one gallon per 1600 sq. ft.

SURFACE PREPARATION

In general, coating performance and adhesion are directly proportional to surface preparation. Most failures in the performance of surface coatings can be attributed to poor surface preparation. Polyurea coatings rely on the structural strength of the substrate to which they are applied. All surfaces must be free of dust, dirt, oil, grease, rust, corrosion and other contaminants. When coating substrates previously used, it is important to consider the possibility of substrate absorption, which may affect the adhesion of the coating system, regardless of the surface preparation. Ultimate Linings recognizes the potential for unique substrates from one project to another. The following information is for general reference, and for project-specific questions, contact Ultimate Linings.

New and Old Concrete:

Refer to SSPC-SP13/NACE 6, or ICRI 03732: CSP 3-5. New concrete must be cured for 28 days prior to product application. Surface must be clean, dry, sound and offer sufficient profile for product adhesion. Remove all dust, dirt, oil, form release agents, curing compounds, salts, efflorescence, laitance and other foreign matter by shot blasting and/or suitable chemical means, in accordance with local chemical regulations. Rinse thoroughly, to achieve a pH between 8.0 and 11.0. Allow to dry completely. If old concrete has a surface that has deteriorated to an unacceptably rough surface, UL BM 371 or a mixture of UL PM 32 and sand should be used as a repair agent for cracks, spalls, bug holes and voids. Upon full cure of the repair agent, prime the entire surface intended for coating.

Concrete Surface Preparation Reference:

ASTM D4258 - Standard practice for cleaning concrete
ASTM D4259 - Standard practice for abrading concrete
ASTM D4260 - Standard practice for etching concrete
ASTM F1869 - Standard test method for measuring moisture vapor emission rate of concrete ICRI 03732 - Concrete surface preparation

Wood:

All wood should be clean, dry and free of any knots, splinters, oil, grease or other contaminants. Splintered or rough areas should be sanded. Knots should be repaired using Ultimate Linings Products PC-260 with sand. Upon full cure of the repair agent, prime the entire surface intended for coating.

Steel (Atmospheric and Immersion Exposure):

Remove all oil, grease, weld spatters and round off any sharp edges from surface. Minimum surface preparation is Near White Metal Blast Cleaning per SSPC-SP10/NACE 2. Optimum surface profile is 2-3 mils. Prime and shoot UL product on to any bare metal the same day as it is cleaned to minimize any potential flash rusting.

Aluminum:

Aluminum should be blasted with aluminum oxide or sand, and not with steel or metal grit. Excessive blasting may result in a warped or deformed surface. After blasting, wash aluminum with a commercially available aluminum cleaner. Allow to dry, then prime.

Brass and Copper:

Brass and copper should be blasted with sand, and not with steel or metal grit. Remove all dust and grease prior to applying primer.

Galvanized Surfaces:

Clean and degrease any contaminated surfaces before priming. Do not blast galvanized surfaces with an abrasive grit. An adhesion test is recommended prior to starting the project.

Fiberglass Reinforced Plastic:

The gel coat should be lightly blasted or sanded with 80 grit sandpaper and cleaned.

Plastic Foams:

Enhanced adhesion is obtained when the foam is mechanically abraded. When coating polystyrene, do not use a solvent-based primer.

Textiles, Canvas, Fabrics:

Adhesion to most fabrics, geothermal membranes and textiles does not require a primer.

Stainless Steel:

Stainless steel may be grit blasted and degreased before priming. Some stainless steel alloys are so inert that it is not possible to achieve a satisfactory bond. An adhesion test is recommended prior to starting the project.

New and Old Cast Iron:

Blast with a steel grit and degrease before priming. Old cast iron is difficult to prepare for a satisfactory bond. It can absorb oil and water soluble contaminants that will keep returning to the surface after the coating system has been applied and affect the coating system adhesion. An adhesion test is recommended prior to starting the project.

All Other Surfaces:

An adhesion test is recommended prior to starting the project.

MIXING

UL KG 8613 may not be diluted under any circumstances. Thoroughly mix **UL KG 8613** Part-B (Resin side) with air driven power equipment until a homogeneous mixture and color is obtained.

APPLICATION

Both Part-A and Part-B material should be preconditioned at 80-90°F before application. Recommended surface temperature must be at least 5°F above the dew point. **UL KG 8613** should be applied using a plural component, heated, high pressure 1:1 spray mixing equipment like Graco's Reactor, Glass Craft or other equivalent machine may be used. Both Part-A and Part-B materials should be sprayed at a minimum of 2000 psi and at temperatures above 150°F. Adequate pressure and temperature should be maintained at all times. **UL KG 8613** should be sprayed in smooth, multidirectional passes to improve uniform thickness and appearance.

STORAGE

UL KG 8613 has a shelf life of one (1) year from date of manufacture in original, factory-sealed containers. Avoid freezing temperatures. Store drums on wooden pallets to avoid direct contact with the ground. If stored for a long period of time, rotate Part-A and Part-B drums regularly.

LIMITATIONS

Do not open until ready to use.

WARNING

This product contains Isocyanates and Curative Material. This product is considered Dangerous Goods. DOT regulations classify it as: **Part-A: TOXIC LIQUID, organic, N.O.S. (Isophorone Diisocyanate), Class 6.1, UN 2810, PG III, TOXIC Part-B: AMINES, liquid, corrosive, N.O.S (polyoxypropylenediamine), Class 8, UN 2735, PG III, corrosive.**

TECHNICAL DATA

Mix Ratio by Volume	1A : 1B
Pot Life	10 - 15 secs
Tack Free Time	60 - 120 secs
Recoat Time	0 - 6 hours
Viscosity at 150-160°F (66.5-71°C), Brookfield:	
Part-A	120 ± 20 cps
Part-B	40 ± 20 cps
Density (Side A & B Combined)	8.50 lbs/gal
Flash Point	> 200°F
Hardness, ASTM D-2240	50 ± 5 D
Tensile Strength, ASTM D-412*	3300 ± 300 psi
Elongation, ASTM D-412*	220 ± 20%
Tear, ASTM D-412*	400 ± 20 pli
Service Temperature	-40°F to 300°F
VOC Content	0 gm/lit
Recommended Applied Thickness	> 2 mm
Return to Service:	
Foot Traffic	2 - 4 hours
Full Service	12 - 24 hours
Taber Abrasion Resistance, ASTM D4060	
(CS17 wheel, 1000 cycles, 1 kg load)(maximum)	33 mg loss
Water Absorption, ASTM D471	
(maximum 23°C, 24 hours)	< 0.5%
Crack Bridging, ASTM C836	
(-25°C, 1.6mm crack, 25 cycles)	Pass
Pull-Off Strength (minimum), ASTM D4541:	
Inter-Coat Adhesion (within recoat time)	Excellent
Concrete (Shot blasted profile), substrate failure occurred	> 500 psi
Concrete (Primed), substrate failure occurred	> 500 psi
Steel (90 um blast profile)	> 900 psi
Lineal Shrinkage	1 - 2%
Flexibility (1/8" 3mm Mendrel Bend Test), ASTM D1737	Pass
Resistance to Weathering, ASTM G-23	
(Type QUV Weatherometer-2000 hrs exposure)	No cracking, blistering. Gloss reduction & minor chalking are noted.
(*These physical properties from sample sprayed with Graco Foam Cat 200 @ 2000 psi minimum, with Gusmer GX7-400 mechanical purge gun @ 150-160°F. Different machine and parameter will change these properties. User should perform their own independent testing as properties are approximate.)	

Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local Ultimate Linings Products representative or visit our website for recently updated instructions and data.

Limited Warranty

Ultimate Linings Products warrants its products to be free from manufacturing defects and that they will meet Ultimate Linings Products current published physical properties. Ultimate Linings Products warrants that its products, when properly installed by a state licensed waterproofing contractor according to Ultimate Linings Products guide specifications and product data sheets over a sound, properly prepared substrate, will not allow water migration for a period of one (1) year. Sellers and manufacturers sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. There are no other warranties by Ultimate Linings Products of any nature whatsoever expressed or implied, including any warranty of merchantability of fitness for particular purpose in connection with this product. Ultimate Linings Products shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Ultimate Linings Products shall not be responsible for use of this product in a manner of infringement on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Ultimate Linings Products reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

DISCLAIMER

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the user's responsibility to satisfy himself, by his product for his own intended use, application and job situation on the user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazards listed herein are the only ones, which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Ultimate Linings Products makes no claim that these tests or any other tests accurately represent all environments.

6630 Roxburgh Dr. #175 * Houston, TX 77041 * 281-598-5030 * Fax 713-937-0052
www.ultimatelinings.com